Meadowlark Optics Tunable Optical Filters facilitate spectral analysis of not only a collimated beam, but also more importantly an entire object. The Tunable Filter passes only a narrow bandwidth of light while blocking all others within the designated spectral range. The pass band can be shifted to a new color in the blink of an eye. This combination of pass band and speed is equivalent to thousands of dichroic or interference filters on hundreds of filter wheels. This enables the user to acquire images at thousands of different wavelengths in a short amount of time. Applications of Tunable Optical Filters include fluorescence microscopy, absorption microscopy, Raman microscopy and solar astronomy.

Tunable Optical Filter Principles

Tunable Optical Filter Basics

A Tunable Optical Filter works on the principle of polarization dispersion. Simply stated, when light passes through a waveplate (e.g., a liquid crystal variable retarder), it will be retarded by a certain number of waves. When light of a different wavelength passes through the same waveplate, it will be retarded by a different number of waves.

To illustrate this effect, consider a Lyot Stage. This Lyot Stage consists of two parallel (or crossed) polarizers placed around a waveplate, which is oriented at 45 degrees to the polarizers as shown. Transmission through the Lyot Stage obeys the following equation,

\[ T(\lambda) = T_0 \cos^2 \left( \frac{b t}{\lambda} \right) \]

where \( T(\lambda) \) is the transmission at wavelength \( \lambda \), \( T_0 \) is the maximum peak transmittance, \( b \) is the waveplate birefringence and \( t \) is its thickness. The spectral response is shown in Fig 7-1 for a 1300 nm retarder as stage one. Using a liquid crystal variable retarder as the waveplate enables the birefringence to be a function of the applied voltage. Thus by applying a different voltage, the location of the peaks can be moved and a filter can be tuned.

A single Lyot Stage is generally not particularly useful, but if several of them are stacked together, the free spectral range can be increased, while the pass band remains about the same. The following figure shows how many Lyot Stages can work in concert to diminish every peak except for the one of interest (top line).

![Fig. 7-1 Example of multi-stage transmission behavior](image)

Solc Stages, like Lyot Stages, are also useful in building Tunable Filters. A Solc Stage consists of multiple waveplates at prescribed angles between parallel (or crossed) polarizers. One advantage of using a Solc Stage over a Lyot Stage is that Solcs have a wider null and a narrower peak than a comparable Lyot. Therefore, when using stacks of Solc Stages to build a Tunable Filter, it is possible to reduce the total number of stages needed.

Meadowlark Optics uses Lyot Stages, Solc Stages and other proprietary types of stages to make Tunable Filters. This permits a Tunable Filter to have optimum peak transmission with a minimum of leakage.
Tunable Optical Filters

Standard Tunable Optical Filters

A Tunable Optical Filter consists of multiple liquid crystal variable retarders and polarizers protected in a temperature-controlled housing. Temperature control is important since the birefringence of the liquid crystal variable retarders is a function of temperature as well as voltage. Each liquid crystal cell that goes into the Tunable Filter is made to be highly uniform in retardance using our propriety manufacturing processes. This produces the best uniformity of transmission wavelength across the clear aperture.

VersaLight polarizers are generally used with remarkably low losses, producing a final filter with very high transmission. Additionally, the polarizers have very wide fields of view and can accommodate much higher flux than standard dichroic polarizers.

The electronics controller supplies the appropriate voltages to each of the liquid crystal variable retarders and maintains the temperature of the housing. All of the calibration data for each variable retarder is stored into memory on the electronics controller. When commands are issued to the controller via USB and serial port; the calibration data are accessed and new voltages to each of the variable retarders are initiated simultaneously.

To issue commands via USB or serial port from a computer, FilterDRIVE software is provided. This software allows a user to input a desired wavelength value using a keyboard or mouse. Firmware serial commands are provided in the user’s manual for those wishing to control tunable filters using their own custom software.

Our filter housings are designed to be easy to integrate into existing optical systems. Mounting points are standard 8/32 threaded; and both apertures come with c-mount threaded aluminum mounts for easy attachment of optical components.

Below are sample transmission curves for our standard products, specifications for our standard tunable filters are shown at the end of this section; we also build custom filters.

Key Benefits

- Broad tuning range
- Uniform clear aperture
- High peak transmission
- Multiple control interface options
- Replace thousands of interference filters
- Stable performance over wide ambient temperature range

![Transmission Peaks for TOF-VIS](image1)

![Transmission Peaks for TOF-LNIR](image2)

Fig. 7-2 Typical Filter curves for the TOF-VIS

Fig. 7-3 Typical Filter curves for the TOF-LNIR
Tunable Optical Filters

Custom Tunable Optical Filters

Meadowlark Optics excels at providing customized Tunable Filters for all kinds of applications. Whether you are doing astronomical imaging, microscopy, or remote imaging, we can find a solution that meets your needs. Since all components are made in-house, a wide range of customization is possible. Whether you would like a larger clear aperture, a narrower pass band, a wider field of view, a variable pass band, or more, we can do it. When deciding on specifications for a custom filter, it is important to remember that not all specs can be chosen completely independently. The most important spec to consider is the finesse, \( f \), which is defined as is the ratio between the free spectral range (FSR) of the filter and the full width at half maximum (FWHM) of the pass band. Higher finesses are achieved by adding more stages and thus more optics, which leads to a more expensive filter and also to lower peak transmission.

Peak transmission is another important specification. This is defined as the maximum transmission of the pass band curve. Additionally peak transmission is generally reported for light that is polarized along the transmission axis of the first polarizer in the Tunable Filter. If unpolarized light is incident on the filter then the peak transmission will be half of the polarized peak transmission. The peak transmission is a function of the center wavelength of the pass band as well as the number of optics in the Tunable Filter. This means that the peak transmission is highly dependent on the optical finesse, since higher finesses have more optics and hence more absorptive elements.

Other specifications include field of view, which defines the applicable half-cone angle from the optical axis for which the filter performance is guaranteed. Thus the rays entering the Tunable Filter should be kept less than this angle. If this is not possible, the main result will be a decrease in the out-of-band rejection. Out-of-band rejection is the measure of how much light, which is not within the pass band, gets through the filter; it is usually desirable to have the out-of-band rejection as high as possible. Other specifications including the tuning accuracy of the peak transmission can be optimized in Custom Filters.

Meadowlark Optics has several proprietary and patent-pending designs for Tunable Filters. If you are interested in a Custom Tunable Filter with a very wide field-of-view, a variable FWHM (i.e. several different FWHMs possible at a particular wavelength) or any important specifications, please call us to discuss custom filter requirements.

Applications:
- Remote Sensing
- Solar Astronomy
- Document Verification
- Hyperspectral Imaging
- Fluorescence Microscopy
- Biological/Chemical Imaging
- Pharmacological Development
- Chromographic Analysis
- Filter wheel replacement

Document Verification:
A. Ordinary Illumination
B. Through Filter

Solar Astronomy

Fluorescence Microscopy
## Tunable Optical Filters

![Mechanical Drawing](image)

### Tunable Optical Filter Mechanical Drawing

#### SPECIFICATIONS AND ORDERING INFORMATION

<table>
<thead>
<tr>
<th></th>
<th>Standard Filters</th>
<th>Custom Filters</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Part Number</strong></td>
<td>TOF-VIS</td>
<td>TOF-NIR</td>
</tr>
<tr>
<td><strong>Wavelength Range</strong></td>
<td>420-1100 nm</td>
<td>850-1976 nm</td>
</tr>
<tr>
<td><strong>Clear Aperture Diameter</strong></td>
<td>20 mm</td>
<td>20 mm</td>
</tr>
<tr>
<td><strong>Full Width at Half Max (FWHM)</strong></td>
<td>5 nm @ 550 nm</td>
<td>6 nm @ 1300 nm</td>
</tr>
<tr>
<td><strong>Polarized Peak Transmission</strong></td>
<td>5-35%</td>
<td>10-40%</td>
</tr>
<tr>
<td><strong>Tuning Resolution</strong></td>
<td>0.1 nm</td>
<td>0.1 nm</td>
</tr>
<tr>
<td><strong>Tuning Accuracy</strong></td>
<td>FWHM/10</td>
<td>FWHM/10</td>
</tr>
<tr>
<td><strong>Field of View (Half Cone Angle)</strong></td>
<td>6°</td>
<td>3°</td>
</tr>
<tr>
<td><strong>Switching Speed</strong></td>
<td>&lt; 100 ms</td>
<td>&lt; 100 ms</td>
</tr>
<tr>
<td><strong>Temperature Range</strong></td>
<td>10°C - 35°C</td>
<td>10°C - 35°C</td>
</tr>
<tr>
<td><strong>Out-of-Band Blocking</strong></td>
<td>&gt; OD2</td>
<td></td>
</tr>
<tr>
<td><strong>Power Requirements</strong></td>
<td>90-264 V ac</td>
<td></td>
</tr>
<tr>
<td><strong>Controller Dimensions (L x W x H)</strong></td>
<td>9.50 x 6.25 x 1.50 inches</td>
<td></td>
</tr>
<tr>
<td><strong>Controller Weight</strong></td>
<td>2 lbs.</td>
<td></td>
</tr>
<tr>
<td><strong>Minimum Systems Requirements</strong></td>
<td>• PC with Pentium II class processor</td>
<td>• Use of LabVIEW Instrument Library requires LabVIEW version 6.1 or higher</td>
</tr>
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<td></td>
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</tr>
</tbody>
</table>

**Note:**
- TOF-VIS, TOF-NIR, and TOF-1075 are standard filters.
- TOF-1075 is a custom example.
- Out-of-Band Blocking (OD2) indicates the filter's effectiveness in blocking unwanted wavelengths.
- Power Requirements specify the voltage and current needed for operation.
- Controller Dimensions and Weight provide physical specifications.
- Minimum Systems Requirements outline the minimum hardware and software requirements to use the filters.

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**Wavelength Ranges:**
- TOF-VIS: 420-1100 nm
- TOF-NIR: 850-1976 nm
- Custom Filters: 350-2500 nm, 1071-1078 nm

**Clear Aperture Diameter:**
- Standard: 20 mm
- Custom: 5-100 mm (20 mm)

**Polarization:**
- Standard: 5-35% (based on design)
- Custom: 10-40%

**Tuning Resolution:**
- Standard: 0.1 nm
- Custom: ~ 2% FWHM

**Tuning Accuracy:**
- Standard: FWHM/10
- Custom: Based on design

**Field of View:**
- Standard: 6°
- Custom: 3°

**Switching Speed:**
- Standard: < 100 ms
- Custom: 10 to 500 ms

**Temperature Range:**
- Standard: 10°C - 35°C
- Custom: 0°C - 35°C

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**Additional Information:**
- **Controller Dimensions:** 9.50 x 6.25 x 1.50 inches
- **Controller Weight:** 2 lbs.
- **Minimum Systems Requirements:**
  - PC with Pentium II class processor
  - 32 MB RAM
  - CD ROM drive
  - 20 MB hard drive space
  - USB or RS232 COM Port
  - Windows™ 98/ME/2000/XP/Vista
  - Use of LabVIEW Instrument Library requires LabVIEW version 6.1 or higher